



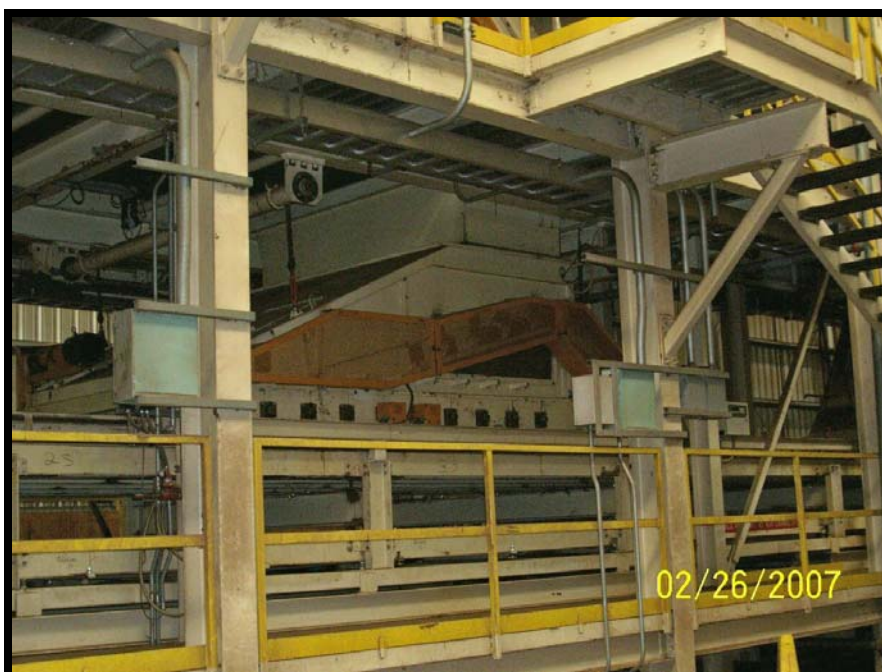
## OSB Forming Line Dieffenbacher

*This information is provided in good faith to describe assets available for sale “as is, where is, without warranty”. The information is believed to be accurate, however, verification of the details and determination of suitability for use are the responsibility of the buyer. Availability is subject to prior sale.*

**Description:** The forming line is a Dieffenbacher screen caul line with a mat-trim saw installed in 2002 and operated through 2006. There are four dosing bins and formers: bottom face, bottom core, top core, and top face. The line will run at a speed of 98 ft (29,9 m) per minute, or 10.5 seconds per caul. Woven steel cauls attached to caul bars are pulled along the line by the forming-chain lugs. Cauls are sized to produce 8' x 16' master panels. The line is fitted with a two-stage pre-loader and 16-opening loader to supply the press. There is also a 16-opening unloader and a caul return line back through the press pit to the infeed of the forming line. Control systems throughout the plant are Modicon. Selected spare parts are available.



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